CO2 Return Box Folding Instructions (4 Count)

1. **Pop box open** - To start, place the box with the bottom facing towards you and pop it open like a standard corrugated box.

2. **Fold largest flap down** - You will see four flaps at the bottom of the box. Fold the largest of these flaps down (flap #1 - it should have two straight sides and a cutout in the middle), toward the center of the bottom of the box.

3. **Fold side flaps in** - Next, fold the two side flaps (flap #2) in, and tuck the ridges of these flaps into the cutout in the first flap you folded. This will help lock them in place.

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4. **Fold remaining flap in** - Fold the remaining flap (flap #3) upward, and tuck its tab behind the other folded flaps, locking the bottom together.
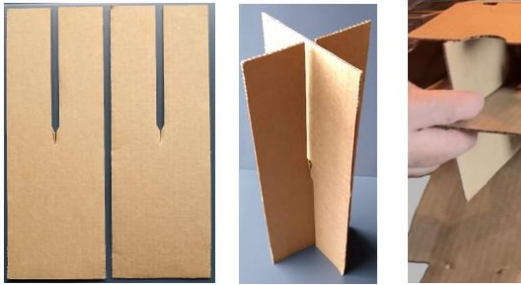

5. **Finishing the box** - The finished 1-2-3 bottom should resemble the following.

6. **Construct and insert dividers in the box** – Slot the first piece of cardboard into the other. They should fit together by the slits in the

middle to form a cross. Then insert into the box.

7. **Closing the Box** – Side flaps - Once the box is filled with four CO2 canisters you are ready to close and seal the box. Begin by folding the 2 slide flaps (flap #4).

8. **Fold the largest flap** - Fold the largest of these flaps down (flap #5 - it should have two straight sides and a cutout in the middle), toward the center of the top of the box with a tab.

9. **Close the Top** - Fold the large flap with a tab up (flap #6 - it should have two straight sides and a tab for closing the box in the middle).

10. **Closure tab and tape** - Insert the closure tab into the slot on flap #6 and tape the box closed across all seams.

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